

Date: Tuesday, 12/5/2006 8:19:30 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 29810					
Estimate Number	: 11866					
P.O. Number	: N/A		Part Number	: D23973		
This Issue	: 12/5/2006 S.O. No. : N/A		Drawing Number	: D2397 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 29446		Material	: N/A		
Written By			Due Date	: 12/23/2006 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est. A98.12.15 New Issue DM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
	Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.8320 sf(s) D2397 1/16" NEOPRENE BATCH: M16919	MF 06-12-20
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200	MF 06-12-20
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	06/12/20 20
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: STY2	Rug/12/21 20
5.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	06/12/20 20
Job Completion		
		12/6/2022

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/01/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

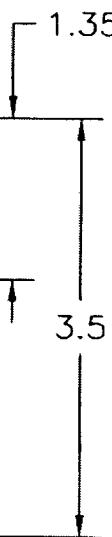
NOTE: Date & initial all entries

**DART**



DESIGN B/W CHECKED <i>KE</i>	DRAWN BY <i>GD</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
APPROVED <i>MM</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION	SCALE 2:3
A B C	95.03.22 96.02.16 98.12.03	NEW ISSUE ADDED D2397-3 D2397-3 REDESIGNED; ADDED D2397-5

**SUPERSEDED BY**



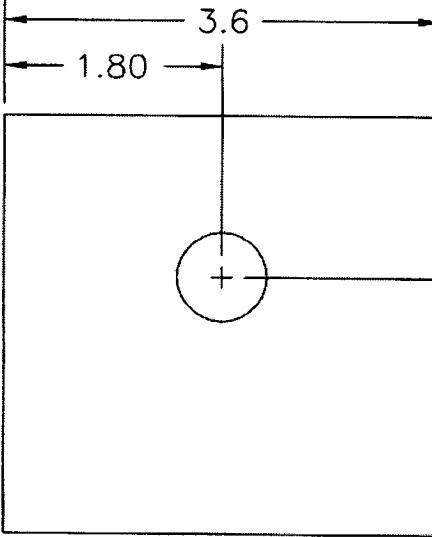
**UNDER REVIEW**

01.03.95 GP

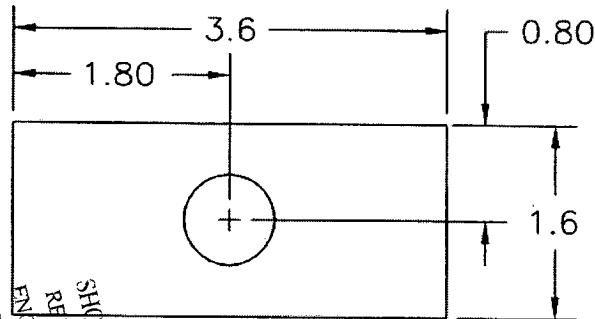
DESIGN OK, BUT CHECK  
WITH ~~TS~~ BEFORE  
MANUFACTURE

*(F.G. 11/95)*

**D2397-5**  
CUT USING DT8198



**D2397-1**  
CUT USING DT8199



**D2397-3**  
CUT USING DT8199

SHOP COPY CUT  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *21810*

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED